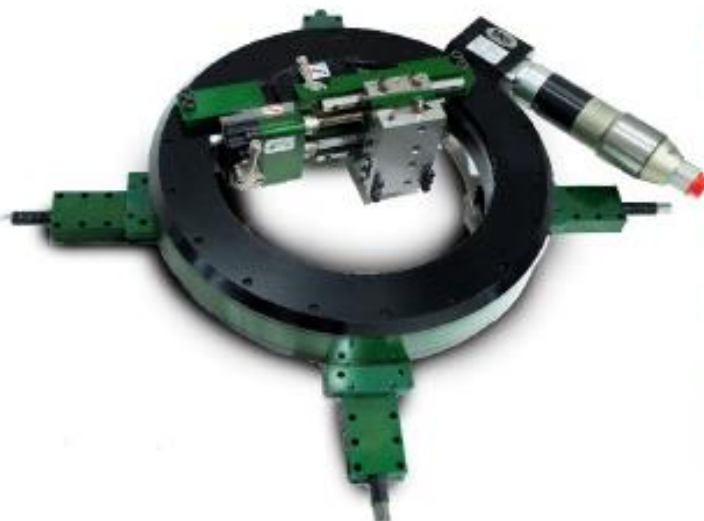




OD012

## Outside Mount Flange Facing Machine 0 – 12" (305mm)



- Precision construction
- High torque helical gear drive
- 2 continuous groove in/out facing feeds to provide a gramophone finish (ASME Standard).
- Adjustable base clamping bolts and extensions for quick set site operation
- Hardened slide ways to maintain long term accuracy
- 360 degrees swivel tool post for groove details

An externally mounted flange facing machine capable of producing a continuous groove gramophone finish to ASME Standard along with the capability to auto feed groove profiles

### SPECIFICATION

Min Facing Diameter	0" (0mm)
Max Facing Diameter	12" (305mm)
Min Clamping Diameter	2" (51mm)
Max Clamping Diameter	14" (355mm)
Tool Post Travel	1.5" (38mm)

	Finish	mm/rev	inches/rev	grooves/inch
0.75mm pitch feed Screw (Option)	Fine	0.18	0.00511	135
	Coarse	0.38	0.02007	67
1.0mm pitch feed screw (Standard)	Fine	0.25	0.00630	101
	Coarse	0.5	0.02519	50

### COMPONENT WEIGHTS

Weight	32kg	70lbs
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### SHIPPING WEIGHTS

1 Box Weight	72kg	158lbs
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### SHIPPING DIMENSIONS

	Length	Width	Height
1 Box	34" (87cm)	24" (62cm)	20" (50cm)

L 87 x w 62 x H 50 cms

### INCLUDED AS STANDARD WITH MACHINE

The machine is supplied complete with the following items;

- ✓ All clamping feet, mounting plates
- ✓ Toolkit including tools and inserts
- ✓ Air filter lubricator
- ✓ Hose connection
- ✓ Storage / shipping box
- ✓ Packing list and manual

